

Work Order ID 129380

129380

Page 2

February-05-15 9:10:29 AM

Item ID: D4794-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Stud
 Start Date: 2/05/15 Start Qty: 16.00 *16* Cust Item ID:
 Required Date: 2/13/15 Req'd Qty: 16.00 *16* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							DA 08 96
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>W/A601</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15-2-10

Picklist Print

February-05-15 9:10:28 AM

Page 1

Work Order ID: 129380

129380

Parent Item: D4794-3

D4794-3

Parent Item Name: Stud

Start Date: 2/05/15

Required Date: 2/13/15

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP REV:A NEW ISSUE 13-12-02 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304R.500

Purchased

No

f

23.6660

4

M304R 500

SL 15-2-6

304 SS roundbar .500

Location

Loc Qty

Loc Code

MAT029

23.666

m126151

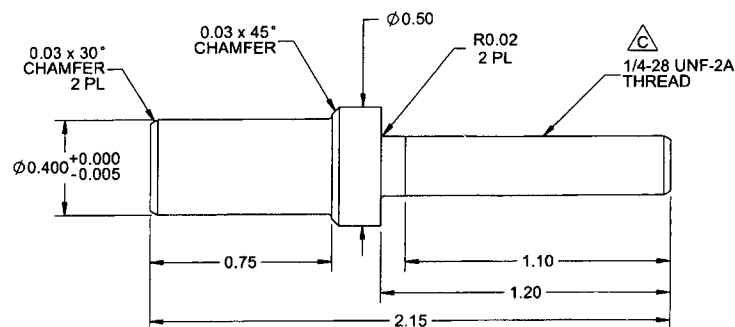
23.666

4

FIRST ARTICLE INSPECTION CHECKLIST

Measured by: <u>SL</u>		Audited by: <u>DA</u>		DAS 08		Preliminary Approval:	
Date: <u>15/2/08</u>		Date: <u>15/02/08</u>		9-89		Date:	
Rev	Date	Change				Revised by	Approved
A	14.07.08	New Issue				KJ	<u>11</u>

alv 129380



D4794-3 STUD

RELEASED
2014-07-24

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4794	SHEET 4 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	STRUT	NTS
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